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D412-702-345
Job Sheet 194643



Part No: D412-702-345

Job Qty: 2 pcs

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 4 Man Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/7/19

Job Tracking No:

Due Date: 5/13/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG DSI9511 REV A IIN D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		5/13/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S180276



Part: D412 - 702 - 345

Job No: 194643

Serial No/Batch: S180276

Revision: A / B

Inspector:

Exp Date:

Instructions: TC STC SH04 - 7 Issue 3, FAA STC SR01997N

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
120 QC 4	2 pcs	5/13/19	0.00 0.00		QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	DAS 46 MAY 10 2019
					QC 4 - 46	9-89
					QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	2 pcs	5/13/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 46 MAY 10 2019
					Packaging 3 - 2 - B4B	9-89
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	5/13/19	0.00 0.00		DC - 1 - B4B	DAS 21 MAY 10 2019
					DC - 2 - B4B	9-89
140 QC 21 - FG	2 pcs	5/13/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	DAS 21 MAY 10 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-702-345

Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-702-345 CHG001

140 - (QC21- Final Inspection - Work Order Release)

009639

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5157301
AN4-25A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	PM13761525 505745023
AN4-27A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5056325
D3572-041	Guide	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5090999X1 508261X3
D412-702-311	Harness Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180112
D412-702-313	Harness Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180102
D412-702-321	Harness Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180446
D412-702-323	Harness Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180057
MS21042L4	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5158238
NAS1149D0463J	Washer	40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5158585

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-16A	4	348	0
	AN4-25A	8	105	0
	AN4-27A	8	24	0
	D3572-041	4	7	0
	D412-702-311	2	0	0
	D412-702-313	2	0	0
	D412-702-321	2	0	0
	D412-702-323	2	0	0
	MS21042L4	12	3,284	0
	NAS1149D0463J	40	4,921	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					